INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

parweld
WELDING THE FUTURE

Certificate Number: XP-02933

Customer:

Order Number:

Quantity Purchased:

Lot Number: 369593-85977

EN/ISO Standards:	14700
EN/ISO Classification:	S Fe 8
DIN Standard:	8555
DIN Classification:	MSG 6-GZ-60-GP

Item Number:	XP20200
Description:	XP HF600
Dimensions:	Ø 1.0 (mm)
Packaging / Weight:	BS300 Basket - 15kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.4400	Co	-
Mn	0.5000	Al	0.0080
Si	2.9000	B	-
S	0.0015	V	0.0300
P	0.0190	W	0.0200
Ni	0.2500	Sn	-
Cr	9.4500	Zr	-
Mo	0.0200	Ta	-
Cu	0.0900	Pb	-
Nb	0.0050	Ce	-
Ti	0.0060	Sb	-
N	0.0120	Cd	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	-
Yield Strength (MPa)	-
Elongation (%)	-
Impact Strength (J)	-
Test Temperature (°C)	-
Hardness (HRC)	>54

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 23/09/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134

Remarks:

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