

INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

Certificate Number: XP-02869

Customer:

Order Number:

Quantity Purchased:

Lot Number: 220255

EN/ISO Standards: 636-A
EN/ISO Classification: W CrMo1Si
AWS Standard: A5.28
AWS Classification: ER80S-G

Item Number: XP15330
Description: XP ER 80S-G (A32)
Dimensions: Ø 2.4 x 1000 (mm)
Packaging / Weight: Tube - 5kg

Chemical Composition According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.09	Ti	0.0010
Si	0.66	Zr	0.0017
Mn	1.00	Cu	0.08
P	0.008	-	-
S	0.010	-	-
Ni	0.05	-	-
Cr	0.12	-	-
Mo	0.470	-	-
V	0.003	-	-
Al	0.006	-	-
-	-	-	-

Mechanical Properties According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥550
Yield Strength (MPa)	-
Elongation (%)	-
Impact Strength (J)	-
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 07/08/2026

This digitally prepared certificate is valid without signature



Remarks:

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