parweld
WELDING THE FUTURE

INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

Certificate Number: XP-03019

Customer:	
Order Number:	

Quantity Purchased:	
Lot Number:	**240109**

EN/ISO Standards:	14341-A
EN/ISO Classification:	G 3Ni1
AWS Standard:	A5.28
AWS Classification:	ER80S-Ni1

Item Number:	XP15239
Description:	XP Ni1
Dimensions:	Ø 1.0 (mm)
Packaging / Weight:	BS300 Basket - 15kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.09	**Al**	0.004
Si	0.52	**Ti**	0.0008
Mn	1.03	**Zr**	0.0010
P	0.007	-	-
S	0.013	-	-
Ni	0.83	-	-
Cr	0.08	-	-
Mo	0.010	-	-
V	0.002	-	-
Cu	0.07	-	-
-	-	-	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥550
Yield Strength (MPa)	≥470
Elongation (%)	≥24
Impact Strength (J)	≥27
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 06/11/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134
PARWELD LIMITED

Remarks:

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