INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

parweld
WELDING THE FUTURE

Certificate Number: XP-03017

Customer:	
Order Number:	

Quantity Purchased:	
Lot Number:	**220255**

EN/ISO Standards:	21952-A
EN/ISO Classification:	G CrMo1Si
AWS Standard:	A5.28
AWS Classification:	ER80S-G

Item Number:	XP15212
Description:	XP CrMo1Si
Dimensions:	Ø 1.0 (mm)
Packaging / Weight:	BS300 Basket - 15kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.09	**Al**	0.006
Si	0.66	**Ti**	0.0010
Mn	1.00	**Zr**	0.0017
P	0.008	-	-
S	0.010	-	-
Ni	0.05	-	-
Cr	1.12	-	-
Mo	0.470	-	-
V	0.003	-	-
Cu	0.08	-	-
-	-	-	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥550
Yield Strength (MPa)	-
Elongation (%)	-
Impact Strength (J)	-
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 06/11/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134
PARWELD LIMITED

Remarks:

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