

Certificate Number: XP-02806

Customer:

Order Number:

Quantity Purchased:

Lot Number: **260065**

EN/ISO Standards: 636-A
EN/ISO Classification: W 42 4 2Si
AWS Standard: A5.18
AWS Classification: ER70S-3

Item Number: XP10349
Description: XP ER 70S-3 (SG1)
Dimensions: Ø 2.4 x 1000 (mm)
Packaging / Weight: Tube - 5kg

Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.07	Ti	0.01
Si	0.57	Zr	0.0001
Mn	1.18	Cu	0.09
P	0.007	-	-
S	0.011	-	-
Ni	0.04	-	-
Cr	0.05	-	-
Mo	0.01	-	-
V	0.002	-	-
Al	0.002	-	-
-	-	-	-

Mechanical Properties

According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥500
Yield Strength (MPa)	≥420
Elongation (%)	≥20
Impact Strength (J)	≥47
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 29/05/2026

This digitally prepared certificate is valid without signature



Remarks:

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