

**Certificate Number: XP-02340**

Customer:

Order Number:

EN/ISO Standards: 636-A  
EN/ISO Classification: W 42 4 3Si1  
AWS Standard: A5.18  
AWS Classification: ER70S-6

Quantity Purchased: 650 kg

Lot Number: 240202

Item Number: XP10339  
Description: XP ER 70S-6 (A18)  
Dimensions: Ø 3.2 x 1000 (mm)  
Packaging / Weight: Tube - 5kg

## Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.074	Ti	0.0010
Si	0.817	Zr	0.0030
Mn	1.430	Cu	0.051
P	0.012	-	-
S	0.013	-	-
Ni	0.025	-	-
Cr	0.039	-	-
Mo	0.006	-	-
V	0.001	-	-
Al	0.001	-	-
-	-	-	-

## Mechanical Properties

According to EN 10204:2004 - 2.2

	Test Result
Tensile Strength (MPa)	550
Yield Strength (MPa)	450
Elongation (%)	>24
Impact Strength (J)	>80
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 10/06/2025

*This digitally prepared certificate is valid without signature*



Remarks:

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