

**Certificate Number: XP-02447**

Customer:

Order Number:

Quantity Purchased:

Lot Number: **250069**

EN/ISO Standards: 636-A  
EN/ISO Classification: W 42 4 3Si1  
AWS Standard: A5.18  
AWS Classification: ER70S-6

Item Number: XP10336  
Description: XP ER 70S-6 (A18)  
Dimensions: Ø 2.4 x 1000 (mm)  
Packaging / Weight: Tube - 5kg

## Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.080	Ti	0.0010
Si	0.830	Zr	0.0010
Mn	1.430	Cu	0.070
P	0.012	-	-
S	0.016	-	-
Ni	0.010	-	-
Cr	0.010	-	-
Mo	0.001	-	-
V	0.001	-	-
Al	0.001	-	-
-	-	-	-

## Mechanical Properties

According to EN 10204:2004 - 2.2

	Test Result
Tensile Strength (MPa)	550
Yield Strength (MPa)	450
Elongation (%)	>24
Impact Strength (J)	>80
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 01/09/2025

*This digitally prepared certificate is valid without signature*



Remarks:

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