INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

parweld
WELDING THE FUTURE

Certificate Number: XP-03016

Customer:	
Order Number:	

Quantity Purchased:	
Lot Number:	**250132**

EN/ISO Standards:	636-A
EN/ISO Classification:	W 42 4 3Si1
AWS Standard:	A5.18
AWS Classification:	ER70S-6

Item Number:	XP10333
Description:	XP ER 70S-6 (A18)
Dimensions:	Ø 2.0 x 1000 (mm)
Packaging / Weight:	Tube - 5kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.07	Ti	0.0100
Si	0.85	Zr	0.0030
Mn	1.42	Cu	0.01
P	0.010	-	-
S	0.007	-	-
Ni	0.01	-	-
Cr	0.01	-	-
Mo	0.001	-	-
V	0.005	-	-
Al	0.003	-	-
-	-	-	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥500
Yield Strength (MPa)	≥420
Elongation (%)	≥20
Impact Strength (J)	≥47
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 06/11/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134
PARWELD LIMITED

Remarks:

Scan to Download