

INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

Certificate Number: XP-02871

Customer:

Order Number:

Quantity Purchased:

Lot Number: 250184

EN/ISO Standards: 636-A
EN/ISO Classification: W 2Ti
AWS Standard: A5.18
AWS Classification: ER70S-2

Item Number: XP10306
Description: XP ER 70S-2 (A15)
Dimensions: Ø 1.6 x 1000 (mm)
Packaging / Weight: Tube - 5kg

Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.06	Ti	0.128
Si	0.66	Zr	0.061
Mn	1.34	Cu	0.013
P	0.009	-	-
S	0.09	-	-
Ni	0.024	-	-
Cr	0.046	-	-
Mo	0.003	-	-
V	0.004	-	-
Al	0.076	-	-
-	-	-	-

Mechanical Properties

According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥490
Yield Strength (MPa)	≥400
Elongation (%)	≥22
Impact Strength (J)	≥27
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 07/08/2026

This digitally prepared certificate is valid without signature



Remarks:

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