INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

parweld
WELDING THE FUTURE

Certificate Number: XP-03015

Customer:	
Order Number:	

Quantity Purchased:	
Lot Number:	**250184**

EN/ISO Standards:	636-A
EN/ISO Classification:	W 2Ti
AWS Standard:	A5.18
AWS Classification:	ER70S-2

Item Number:	XP10303
Description:	XP ER 70S-2 (A15)
Dimensions:	Ø 1.2 x 1000 (mm)
Packaging / Weight:	Tube - 5kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.06	**Ti**	0.128
Si	0.66	**Zr**	0.061
Mn	1.34	**Cu**	0.013
P	0.009	-	-
S	0.009	-	-
Ni	0.024	-	-
Cr	0.046	-	-
Mo	0.003	-	-
V	0.004	-	-
Al	0.076	-	-
-	-	-	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Typical Result
Tensile Strength (MPa)	≥490
Yield Strength (MPa)	≥400
Elongation (%)	≥22
Impact Strength (J)	≥27
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 06/11/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134
PARWELD LIMITED

Remarks:

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