

Certificate Number: XP-02077

Customer: Parweld Limited
Bewdley Business Park, Long Bank,
Bewdley, Worcestershire, England, DY12 2TZ

Order Number: PO000493

Quantity Purchased: 900 kg

Lot Number: 23042334

EN/ISO Standards: 14341-A
EN/ISO Classification: G 42 3 C1 3Si1 / G 42 4 M21 3Si1
AWS Standard: A5.18
AWS Classification: ER70S-6

Item Number: XP10247
Description: XP SG2
Dimensions: Ø 1.2 (mm)
Packaging / Weight: BS300 Basket - 15kg

Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.08	Al	0.02
Si	0.85	Ti + Zr	0.15
Mn	1.47	-	-
P	0.018	-	-
S	0.012	-	-
Ni	0.01	-	-
Cr	0.02	-	-
Mo	0.001	-	-
V	0.005	-	-
Cu	0.11	-	-

Mechanical Properties

According to EN 10204:2004 - 3.1

	Test Result
Tensile Strength (MPa)	575
Yield Strength (MPa)	480
Elongation (%)	28
Impact Strength (J)	114, 93, 105
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 01/11/2024

This digitally prepared certificate is valid without signature



Remarks:

TEST RESULTS BASED ON SHIELDING GAS M21

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