

Certificate Number: XP-02078

Customer:

Order Number:

Quantity Purchased: 5,400 kg

Lot Number: 830022

EN/ISO Standards: 14341-A
EN/ISO Classification: G 42 4 C1 / M21 3Si1
AWS Standard: A5.18
AWS Classification: ER70S-6

Item Number: XP10224
Description: XP SG2
Dimensions: Ø 0.8 (mm)
Packaging / Weight: S300 Plastic - 15kg

Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.06	Al	-
Si	0.89	Ti + Zr	-
Mn	1.47	-	-
P	0.012	-	-
S	0.007	-	-
Ni	0.011	-	-
Cr	0.021	-	-
Mo	0.013	-	-
V	0.01	-	-
Cu	0.23	-	-

Mechanical Properties

According to EN 10204:2004 - 3.1

	Test Result
Tensile Strength (MPa)	530
Yield Strength (MPa)	430
Elongation (%)	29.6
Impact Strength (J)	119
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 06/11/2024

This digitally prepared certificate is valid without signature



Remarks:

TEST RESULTS BASED ON SHIELDING GAS C1

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