

**Certificate Number: XP-02428**

**Customer:**

**Order Number:**

**Quantity Purchased:**

**Lot Number: 25041544**

**EN/ISO Standards:** 14341-A  
**EN/ISO Classification:** G 42 3 C1 3Si1 / G 42 4 M21 3Si1  
**AWS Standard:** A5.18  
**AWS Classification:** ER70S-6

**Item Number:** XP10224  
**Description:** XP SG2 (G3Si1)  
**Dimensions:** Ø 0.8 (mm)  
**Packaging / Weight:** S300 Plastic - 15kg

### Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.07	Al	0.013
Si	0.85	Ti + Zr	0.003
Mn	1.46	-	-
P	0.017	-	-
S	0.013	-	-
Ni	0.02	-	-
Cr	0.02	-	-
Mo	0.004	-	-
V	0.004	-	-
Cu	0.10	-	-
-	-	-	-

### Mechanical Properties

According to EN 10204:2004 - 3.1

Property	Test Result
Tensile Strength (MPa)	565
Yield Strength (MPa)	475
Elongation (%)	28
Impact Strength (J)	105, 108, 104
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

**Jason Ford - Product Manager**

**City:** Bewdley, Worcestershire

**Date:** 06/08/2025

*This digitally prepared certificate is valid without signature*



### Remarks:

TEST RESULTS BASED ON SHIELDING GAS M21

**Scan to Download**

