

**Certificate Number: XP-02138**

**Customer:**

**Order Number:**

**Quantity Purchased: 3,000 kg**

**Lot Number: 24102586**

**EN/ISO Standards:** 14341-A  
**EN/ISO Classification:** G 42 3 C1 3Si1 / G 42 4 M21 3Si1  
**AWS Standard:** A5.18  
**AWS Classification:** ER70S-6

**Item Number:** XP10215  
**Description:** XP SG2 (G3Si1)  
**Dimensions:** Ø 1.0 (mm)  
**Packaging / Weight:** S200 Plastic - 5kg

## Chemical Composition

According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.07	Al	-
Si	0.89	Ti + Zr	-
Mn	1.51	-	-
P	0.016	-	-
S	0.011	-	-
Ni	0.02	-	-
Cr	0.02	-	-
Mo	0.003	-	-
V	0.003	-	-
Cu	0.13	-	-
-	-	-	-

## Mechanical Properties

According to EN 10204:2004 - 3.1

	Test Result
Tensile Strength (MPa)	580
Yield Strength (MPa)	485
Elongation (%)	28
Impact Strength (J)	112, 103, 119
Test Temperature (°C)	-40
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

**Jason Ford - Product Manager**

**City:** Bewdley, Worcestershire

**Date:** 02/12/2024

*This digitally prepared certificate is valid without signature*



### Remarks:

TEST RESULTS BASED ON SHIELDING GAS M21

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