parweld
WELDING THE FUTURE

INSPECTION CERTIFICATE

in ACCORDANCE with - EN 10204:2004

Certificate Number: XP-03048

Customer:

Order Number:

Quantity Purchased:

Lot Number: 263258731

EN/ISO Standards:	2560-A
EN/ISO Classification:	E 42 0 RC 11
AWS Standard:	A5.1
AWS Classification:	E6013

Item Number:	XP10185
Description:	XP E6013 VD
Dimensions:	Ø 3.2 x 350 (mm)
Packaging / Weight:	5kg

Chemical Composition
According to EN 10204:2004 - 3.1

Elements	Test Result % (m/m)	Elements	Test Result % (m/m)
C	0.071	-	-
Si	0.33	-	-
Mn	0.52	-	-
S	0.012	-	-
P	0.024	-	-
Cr	0.020	-	-
Ni	0.015	-	-
Mo	0.004	-	-
V	0.015	-	-
N	-	-	-
-	-	-	-

Mechanical Properties
According to EN 10204:2004 - 2.2

	Test Result
Tensile Strength (MPa)	≥500
Yield Strength (MPa)	≥420
Elongation (%)	≥20
Impact Strength (J)	-
Test Temperature (°C)	-
Hardness (HRC)	-

We hereby certify that this report is correct and all results are in conformity with the declared specifications described herein.

Jason Ford - Product Manager

City: Bewdley, Worcestershire

Date: 16/11/2026

This digitally prepared certificate is valid without signature

PARWELD LIMITED
Company Registration No. 01086134
PARWELD LIMITED

Remarks:

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