

E CUT

Coated Electrode for Cutting -

Properties and Applications

Electrode used for cutting, bevelling and piercing works. Particularly suitable for cutting industrial metals like steels, cast irons, non-ferrous metals and also metals which are difficult or impossible to cut with oxyacetylene process. Suitable for cleaning faulty welding places and defective surfaces at high speed and in all positions. Electrode should be definitely not left to dry, but should contain certain amount of dampness. Possible to use in DCEN or DCEP. DCEN provides higher metal removal speed.



Application Information

Welding Positions



Polarity:



Welding Parameters & Efficiency

Diameter x Length (mm)	Current (A)
3.25x450	140-170
3.25x350	140-170
4.00x450	180-250
5.00x450	200-300

Packaging Information

Product Code	Diameter X Length (mm)	Pieces per Box (-)	Weight Of The Box (kg)	Boxes Per Package	Weight Of The Package	Packaging Type
18501NREM2	3.25x350	147 kg	5.0	3	15.4	Cardboard Box
18501PSEM2	3.25x450	143 kg	6.5	3	19.9	Cardboard Box
18501SSEM2	4.00x450	94 kg	6.5	3	19.9	Cardboard Box
18501VSEM2	5.00x450	61 kg	6.5	3	19.9	Cardboard Box

Storage & Re-Drying Information

Don't redry.