

TEST CERTIFICATE

Prepared according to EN 10204 2.2

Certificate No 664482	Date 24.03.2026	Dispatch No
Customer PARWELD LTD		
Product Name FCH 361 (K300 MS PRE)	Dimension (mm) 1.20 (mm) - 15 (Kg) (NET)	Approvals
Standards DIN 8555 MF 6-GF-60-GP,EN 14700 T Fe8,TS EN 14700 T Fe8		

Lot No Quantity(kg) All-Weld Metal Chemical Analysis(%)

334538611	1000	C	Si	Mn	Cr	Fe
		0.45	3.00	0.70	9.00	86.85

Welding Conditions

Current Type	DC(+)	Arc Voltage(V)	-	Current (A)	-
Pre-Annealing (C)	-	Gas: C1,M21	Interpass temperature (C)		-

All-Weld Metal Mechanical Properties

Tensile Test									
Test No	Heat Treatment	Tensile Strength (N/mm2)	Yield Strength (N/mm2)	Elongation(%)					
-	-								
Notch Impact Test									
Test No	Notch Type	Heat Treatment	Test Temperature(C)	Impact Energy(J)					Mean
				1	2	3	4	5	
-	ISO-V	-		-	-	-	-	-	
Hardness Test		Fillet Test		Hydrogen Test					
59(HRC)		-		-					

We hereby certify that the product described above "complies with the term of the order" and "comforms with the related international standards."

Emre YILMAZ
Certification Responsible

