

**TEST CERTIFICATE**

Chemical Composition Prepared according to EN 10204 3.1  
Mechanical Properties Prepared according to EN 10204 2.2

Certificate No 664258	Date 19.03.2026	Dispatch No	Lot No 8607
Customer PARWELD			Lot Class
Product Name EI 316L (VAC)	Dimension (mm) 2.50 x 300 (mm) - 1,75 (Kg)	Approvals BV, CE, CWB, DNV, TUV, UKCA	Quantity(kg) 100
Standards AWS/ASME SFA - 5.4 E316L-16,DIN M. No. 1.4430,EN ISO 3581 - A E 19 12 3 L R 32,TS EN ISO 3581 - A E 19 12 3 L R 32			

**All-Weld Metal Chemical Analysis(%)**

Test No	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V	Ti	Nb
147114	0,02	0,74	0,83	0,017	0,014	18,088	12,545	2,755	0,058	0,04	0,009	0,024

**Welding Conditions**

Current Type	AC	Arc Voltage(V)	26	Current (A)	725
Pre-Annealing (C)	-	Interpass temperature (C)			

**All-Weld Metal Mechanical Properties**

Tensile Test												
Test No	Heat Treatment		Tensile Strength (N/mm2)		Yield Strength (N/mm2)		Elongation (%)					
-	-		560		460		40					
Notch Impact Test												
Test No	Notch Type	Heat Treatment	Test Temperature(C)	Impact Energy(J)								
				1	2	3	4	5	Mean			
-	ISO-V	-	20	-	-	-	-	-	-	70		
Hardness Test			Fillet Test			Hydrogen Test						
			-			-						

We hereby certify that the product described above "complies with the term of the order" and "comforms with the related international standards."

Emre YILMAZ  
Certification Responsible

