

TEST CERTIFICATE

Prepared according to EN 10204 2.2

Certificate No 664457	Date 24.03.2026	Dispatch No
Customer PARWELD LTD		
Product Name ESC 60 (TIN)	Dimension (mm) 2.50 x 350 (mm) - 8 (Kg)	Approvals BV, CE, CWB, DB, TUV, UKCA
Standards AWS/ASME SFA - 5.1 E6010, EN ISO 2560 - A E 42 2 C 21, TS EN ISO 2560 - A E 42 2 C 21		

Lot No Quantity(kg) All-Weld Metal Chemical Analysis(%)

4422	1000	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V
		0.12	0.20	0.60	0.007	0.01	0.03	0.03	0.007	0.05	0.006

Welding Conditions

Current Type	DC (+)	Arc Voltage(V)	-	Current (A)	-
Pre-Annealing (C)	-	Interpass temperature (C)	-		-

All-Weld Metal Mechanical Properties

Tensile Test				
Test No	Heat Treatment	Tensile Strength (N/mm ²)	Yield Strength (N/mm ²)	Elongation(%)
-	-	530	470	25

Notch Impact Test

Test No	Notch Type	Heat Treatment	Test Temperature(C)	Impact Energy(J)					Mean
				1	2	3	4	5	
-	ISO-V	-	-30	-	-	-	-	-	40

Hardness Test	Fillet Test	Hydrogen Test
	-	-

We hereby certify that the product described above "complies with the term of the order" and "comforms with the related international standards."

Emre YILMAZ
Certification Responsible

